

# BIEN NACIDO Q BLOCK

# 2016 PINOT NOIR

# WINERY DESCRIPTION

A good share of Byron winemaking takes place in the vineyard, where winemaker Jonathan Nagy selects individual rows and blocks for their potential to express both variety and site—focusing particularly on clones that best exemplify Byron's balanced, textural and site-expressive style.

Byron's site-specific Pinot Noirs are deeply rooted in the vineyards of Santa Barbara County's two defining appellations: Santa Maria Valley and Sta. Rita Hills. The wines explore each vineyard's block and row distinctions defined by soil, microclimate, fog cover, wind, exposure, elevation, clonal selection and farming techniques.

#### WINE DESCRIPTION

Chinese five spice with hints of cumin. Bright acidity with a long, textured finish.

# THE WINE

APPELLATION	SANTA MARIA VALLEY
VARIETAL COMPOSITION	100% PINOT NOIR
BARREL REGIME	16 MONTHS IN FRENCH OAK, 50% NEW
CASES PRODUCED (9L)	50
ALCOHOL	13.4%
TA	5.4 G/L
РН	3.83

# THE VINEYARD

CLIMATE	COOL WITH EXPOSURE TO WIND AND FOG COVER.
SOIL TYPE	SANDY SOILS
DISTANCE FROM PACIFIC OCEAN	12 MILES
ELEVATION	400 FEET
YEAR PLANTED	1974
CLONES	2A AND GAMAY
ASPECT	SOUTH
SUSTAINABLE	SIP CERTIFIED